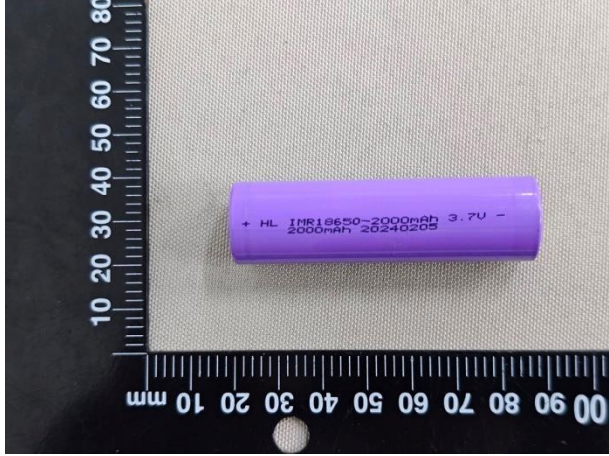


Prüfbericht-Nr.: Test report no.:	CN242S37 001	Auftrags-Nr.: Order no.:	168470962	Seite 1 von 23 Page 1 of 23
Kunden-Referenz-Nr.: Client reference no.:	N/A	Auftragsdatum: Order date:	2024.02.21	
Auftraggeber: Client:	Xinxiang Hongli Supply Source Technology Co.,Ltd. West Section of Xinglong Road, Xinxiang Economic Development Zone, Xinxiang County, Xinxiang City, Henan, P.R. China			
Prüfgegenstand: Test item:	Cylindrical Lithium-ion Rechargeable Cell			
Bezeichnung / Typ-Nr.: Identification / Type no.:	IMR18650-2000mAh			
Auftrags-Inhalt: Order content:	TÜVus mark approval			
Prüfgrundlage: Test specification:	UL 1642:2020 R10.22			
Wareneingangsdatum: Date of sample receipt:	2024.02.25			
Prüfmuster-Nr.: Test sample no.:	HLDY20240221NRTL0100 1~115			
Prüfzeitraum: Testing period:	2024.02.26 to 2024.04.11			
Ort der Prüfung: Place of testing:	Guangzhou MCM Certification & Testing Co., Ltd.			
Prüflaboratorium: Testing laboratory:	TÜV Rheinland (Shenzhen) Co., Ltd.			
Prüfergebnis*: Test result*:	Pass			
erstellt von: created by:	genehmigt von: authorized by:			
Datum: Date: 2024.04.19	 Joe Wang		 Harris Yin	
Stellung / Position:	Project Engineer		Reviewer	
Sonstiges / Other:	The complete test report includes the following attachments: - Attachment 1: Equipment list (1 page); - Attachment 2: Photo documentation (1 page).			
Zustand des Prüfgegenstandes bei Anlieferung: Condition of the test item at delivery:	Prüfmuster vollständig und unbeschädigt Test item complete and undamaged			
* Legende: P(ass) = entspricht o.g. Prüfgrundlage(n)	F(ail) = entspricht nicht o.g. Prüfgrundlage(n)	N/A = nicht anwendbar	N/T = nicht getestet	
* Legend: P(ass) = passed a.m. test specification(s)	F(ail) = failed a.m. test specification(s)	N/A = not applicable	N/T = not tested	
Dieser Prüfbericht bezieht sich nur auf das o.g. Prüfmuster und darf ohne Genehmigung der Prüfstelle nicht auszugsweise vervielfältigt werden. Dieser Bericht berechtigt nicht zur Verwendung eines Prüfzeichens. <i>This test report only relates to the above mentioned test sample. Without permission of the test center this test report is not permitted to be duplicated in extracts. This test report does not entitle to carry any test mark.</i>				

Prüfbericht-Nr.: CN242S37 001
Test report no.:

Seite 2 von 23
Page 2 of 23

Anmerkungen
Remarks

1	Alle eingesetzten Prüfmittel waren zum angegebenen Prüfzeitraum gemäß eines festgelegten Kalibrierungsprogramms unseres Prüfhauses kalibriert. Sie entsprechen den in den Prüfprogrammen hinterlegten Anforderungen. Die Rückverfolgbarkeit der eingesetzten Prüfmittel ist durch die Einhaltung der Regelungen unseres Managementsystems gegeben. Detaillierte Informationen bezüglich Prüfkonditionen, Prüfequipment und Messunsicherheiten sind im Prüflabor vorhanden und können auf Wunsch bereitgestellt werden. <i>The equipment used during the specified testing period was calibrated according to our test laboratory calibration program. The equipment fulfils the requirements included in the relevant standards. The traceability of the test equipment used is ensured by compliance with the regulations of our management system.</i> <i>Detailed information regarding test conditions, equipment and measurement uncertainty is available in the test laboratory and could be provided on request.</i>
2	Wie vertraglich vereinbart, wurde dieses Dokument nur digital unterzeichnet. Der TÜV Rheinland hat nicht überprüft, welche rechtlichen oder sonstigen diesbezüglichen Anforderungen für dieses Dokument gelten. Diese Überprüfung liegt in der Verantwortung des Benutzers dieses Dokuments. Auf Verlangen des Kunden kann der TÜV Rheinland die Gültigkeit der digitalen Signatur durch ein gesondertes Dokument bestätigen. Diese Anfrage ist an unseren Vertrieb zu richten. Eine Umweltgebühr für einen solchen zusätzlichen Service wird erhoben. Informationen zur Verifizierung der Authentizität unserer Dokumente erhalten Sie über folgenden Link: Einführung in digitale Signaturen <i>As contractually agreed, this document has been signed digitally only. TÜV Rheinland has not verified and unable to verify which legal or other pertaining requirements are applicable for this document. Such verification is within the responsibility of the user of this document. Upon request by its client, TÜV Rheinland can confirm the validity of the digital signature by a separate document. Such request shall be addressed to our Sales department. An environmental fee for such additional service will be charged. For information on verifying the authenticity of our documents, please visit the following link: Introduction to Digital Signature</i>
3	Prüfklausel mit der Note * wurden an qualifizierte Unterauftragnehmer vergeben und sind unter der jeweiligen Prüfklausel des Berichts beschrieben. Abweichungen von Prüfspezifikation(en) oder Kundenanforderungen sind in der jeweiligen Prüfklausel im Bericht aufgeführt. <i>Test clauses with remark of * are subcontracted to qualified subcontractors and described under the respective test clause in the report.</i> <i>Deviations of testing specification(s) or customer requirements are listed in specific test clause in the report.</i>
4	Die Entscheidungsregel für Konformitätserklärungen basierend auf numerischen Messergebnissen in diesem Prüfbericht basiert auf der "Null-Grenzwert-Regel" und der "Einfachen Akzeptanz" gemäß ILAC G8:2019 und IEC Guide 115:2021, es sei denn, in der auf Seite 1 dieses Berichts genannten angewandten Norm ist etwas anderes festgelegt oder vom Kunden gewünscht. Dies bedeutet, dass die Messunsicherheit nicht berücksichtigt wird und daher auch nicht im Prüfbericht angegeben wird. Zu weiteren Informationen bezüglich des Risikos durch diese Entscheidungsregel siehe ILAC G8:2019. <i>The decision rule for statements of conformity, based on numerical measurement results, in this test report is based on the "Zero Guard Band Rule" and "Simple Acceptance" in accordance with ILAC G8:2019 and IEC Guide 115:2021, unless otherwise specified in the applied standard mentioned on Page 1 of this report or requested by the customer. This means that measurement uncertainty is not taken in account and hence also not declared in the test report. For additional information to the resulting risk based of this decision rule please refer to ILAC G8:2019.</i>

Test item particulars:

Information about the product needed to establish a correct test program, such as product mobility, type of power connections and similar.	(Test item particulars are selected by the TRF Originator base on the requirements in the standard)
Designation.....	: IMR18650-2000mAh
Trademark	: N/A
Nominal voltage.....	: 3.7V
Rated capacity.....	: 2000mAh
Upper limit charging voltage.....	: 4.2V
Maximum charge current.....	: 1000mA
Manufacturer's specified end point voltage	: 3.0V
Operating temperature range	: 0 to 45°C (charge), -10 to 60°C (discharge)
Recommend charging method declared by the manufacturer	: Charge the cell at 400mA constant current to 4.2V, then 4.2V constant voltage until charging current reaches 40mA at ambient 20°C±5°C.
Utilization Type	: Technician replaceable cell

Testing:
Test clauses and results:

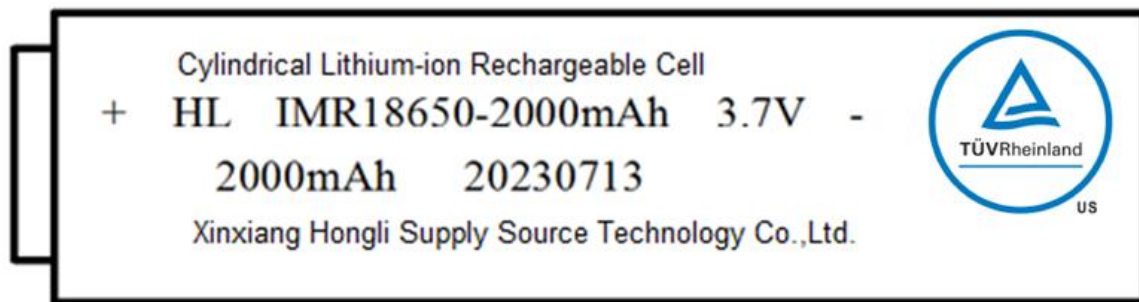
cl.10 Short-Circuit Test.....	: P
cl.11 Abnormal Charging Test.....	: P
cl.12 Forced-Discharge Test	: N/A
cl.13 Crush Test	: P
cl.14 Impact Test	: P
cl.14A Round Bar Crush Test.....	: N/A
cl.15 Shock Test	: P
cl.16 Vibration Test.....	: P
cl.17 Heating Test	: P
cl.18 Temperature Cycling Test	: P
cl.19 Low Pressure (Altitude Simulation) Test	: P
cl.20 Projectile Test	: P

Testing location:

Guangzhou MCM Certification & Testing Co., Ltd.
Room 101 to 116 & 216, Building 2 (Office Building and Workshop)No. 45 Zhong Er Section of Shiguang Road, Zhongcun Street, Panyu District, Guangzhou City, Guangdong Province, China

General remarks:

This report shall not be reproduced, except in full, without the written approval of the testing laboratory.
The test results presented in this report relate only to the object tested.
"(see remark #)" refers to a remark appended to the report.
"(see appended table)" refers to a table appended to the report.
Throughout this report a point is used as the decimal separator.

Copy of marking plate:

Remark: 20230713 represents the manufacture date 2023-07-13.

General product information:

This cell consists of the positive electrode plate, negative electrode plate, separator and electrolyte. The positive and negative electrode plates are housed in the case in the state being separated by the separator.

The cell is evaluated according to UL 1642:2020 R10.22 in this test report, and passed all single-cell tests.

1) These tested cells have not been evaluated in combination with charger(s) or host product(s). Additional evaluation to determine compliance may be required on the combination(s) in the end product evaluation.

2) The tested cells were evaluated for a maximum charge current and maximum voltage limit outlined in the Table below. The end product evaluation shall ensure that current and voltage limits noted are maintained.

- Table: Electrical parameter of the cell:

Model	Rated capacity	Nominal voltage	Nominal Charge current	Nominal discharge current	Max. charge current	Max. discharge current	Upper limit charging voltage	End point voltage
IMR18650-2000mAh	2000mAh	3.7V	400mA	400mA	1000mA	1000mA	4.2V	3.0V

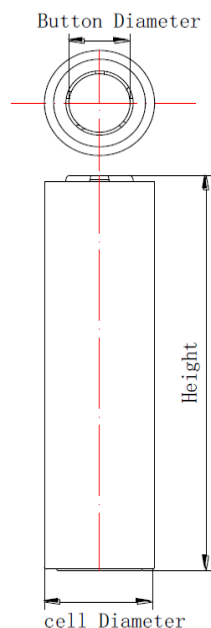
Remark:

Preconditioning for the heating test of Section 17:

(1) Maximum charging current 1.0A constant current to 4.25V, then 4.25V constant voltage until charging current reaches 40mA, -5°C used for lower limit test temperature.

(2) Maximum charging current 1.0A constant current to 4.25V, then 4.25V constant voltage until charging current reaches 40mA, 45°C used for upper limit test temperature.

Construction:



Cell diameter(电池直径) mm	Cell Height(电池高度) mm	Button diameter(盖帽直径) mm
18.2±0.3	65.0±0.5	7.5±0.2(平)

Cell

Factory:

Xinxiang Hongli Supply Source Technology Co.,Ltd.

West Section of Xinglong Road, Xinxiang Economic Development Zone, Xinxiang County, Xinxiang City, Henan, P.R. China

UL 1642:2020			
Clause	Requirement + Test	Result - Remark	Verdict
INTRODUCTION			
1	Scope		P
2	General		P
3	Glossary		P
CONSTRUCTION			
4	General		N/A
4.1	Casing		N/A
4.1.1	The casing of a lithium battery shall have the strength and rigidity necessary to resist the abuses to which it may be subjected, without resulting in a risk of fire. The casing of a user-replaceable lithium battery shall have the strength and rigidity necessary to resist the abuses to which it may be subjected without resulting in a risk of injury to persons.	Technician replaceable cell without enclosure.	N/A
4.1.2	A cell of a user-replaceable battery shall be in a rigid casing of sufficient strength to prevent flexing. A tool providing the mechanical advantage of a pliers, screwdriver, or hacksaw shall be the minimum capable of opening the user-replaceable cell casing, if opening of the casing will expose metallic lithium.	See above	N/A
4.2	Electrolyte		N/A
4.2.1	A user-replaceable battery shall not contain pressurized vapor or liquid that could spray materials into the eyes or leak more than 5 mL of liquid when the battery casing is punctured under normal laboratory conditions, 23 ±2°C (73 ±3.6°F).	Technician-replaceable Battery.	N/A
4.3	Use		N/A
4.3.1	A lithium battery shall be protected from abnormal charging currents during use. A battery tested and found acceptable for the charging current, IC (see Section 11), under fault conditions specified by the manufacturer, shall be protected from larger charging currents in the end product application by: a) Two blocking components, such as diodes, or b) One blocking component and one current limiting component, such as a resistor or a fuse. The current limiting component shall limit the charging current to one-third the value used in the Abnormal Charging Test, Section 11.	Single cell only	N/A
PERFORMANCE			
5	General		P
5.1	Technician-replaceable Batteries		P
5.1.1	Technician-replaceable lithium cells or batteries are to be tested as described in Sections 10 – 20. Section 12, Forced-Discharge Test, is applicable only to cells intended to be used in series-connected multicell applications such as battery packs. For multicell installations, also see 5.3.1.		P

UL 1642:2020			
Clause	Requirement + Test	Result - Remark	Verdict
5.1.2	When a fire or explosion occurs as a result of the Crush Test, Section 13, or the Impact Test, Section 14, or the Round Bar Crush Test, Section 14A, or the cell or battery ruptures to the extent that the aluminum test cage is penetrated during the Projectile Test, Section 20; the use of the technician replaceable cell or battery shall be restricted to applications in which it is not exposed to, or is protected from, any conditions shown to cause a fire or explosion.	No fire or explosion occurs	P
5.1.3	Cells and batteries subjected to the Shock Test, Section 15, Vibration Test, Section 16, Temperature Cycling Test, Section 18, and Low Pressure (Altitude Simulation) Test, Section 19, shall also not leak or vent. For these tests, unacceptable leakage is determined to have occurred when the resulting mass loss exceeds the values shown in Table 5.1, Venting and leakage mass loss criteria.	No leak or vent	P
5.2	User-replaceable Batteries		N/A
5.2.1	User-replaceable lithium cells or batteries are to be tested as described in Sections 10 – 20. Section 12, Forced Discharge Test, is applicable only to cells intended to be used in multicell applications such as battery packs. In addition to complying with the requirements for a technician replaceable cell or battery as specified in 5.1.1, a user-replaceable cell or battery shall not explode or ignite when subjected to the Crush Test, Section 13, or the Impact Test, Section 14. A user-replaceable battery shall comply with the requirements for Sections 10 – 20 and with the applicable construction requirements outlined in Section 4. Secondary lithium cells shall not be considered user-replaceable.	Technician-replaceable cell	N/A
5.2.2	Sets of five specimens each are to be used for the Projectile Test, Section 20.3; see Table 6.1. When only one specimen from a set of five does not comply with the requirements, another set of five specimens is to be tested. All specimens from this second set shall comply with the requirements.	Technician-replaceable cell	N/A
5.3	Multicell Installations		N/A
5.3.1	A technician-replaceable or user-replaceable cell intended for use in multicell installations or battery packs shall also be tested as described in 10.3 and Section 12. No fire or explosion shall occur as a result of these tests. In addition, batteries subjected to the test described in 10.3 shall meet the requirements as described in 5.1.1 and 5.2.1 for a cell or battery subjected to the Short-Circuit Test, Section 10.	Single cell.	N/A
6	Samples		P

UL 1642:2020			
Clause	Requirement + Test	Result - Remark	Verdict
6.1	Fully charged primary cells or batteries and primary cells or batteries that have been conditioned by partial or complete discharge, or both, are to be used for the tests described in Sections 10 – 20. The number of samples to be used in each test for a primary cell or battery is shown in Table 6.1. When a group of cells or batteries of different sizes, but similar chemistries is involved, selected sizes representative of the range are to be tested.	The samples are secondary cells.	N/A
6.2	Fully charged secondary cells or batteries and secondary cells or batteries that have been conditioned by charge-discharge cycling are to be used for the tests described in Sections 10 – 20. The number of samples to be used in each test for a secondary cell or battery is shown in Table 6.2. When a group of cells or batteries of different sizes, and similar chemistries is involved, selected sizes representative of the range are to be tested.	The samples are secondary technician-replaceable cells. Prepared as required.	P
6.3	Prior to conducting the testing in Section 17, the lithium ion cell samples shall be pre-conditioned as outlined in 6.4 and 6.5.	Prepared as required.	P
6.4	For the heating test of Section 17, two sets of five lithium ion cell samples are to be fully discharged (i.e. to the manufacturer's specified end point voltage). The samples are then placed in a test chamber and conditioned for 1 to 4 h (5 samples at the upper temperature limit and 5 samples at the lower temperature limit of the operating region) as outlined in Table 6.3.	Prepared as required.	P
6.5	While still in the test chamber set at the temperature limits, the samples are charged (5 samples at the upper temperature limit and 5 samples at lower temperature limit) at the specified maximum charging current and upper limit charging voltage per Table 6.3, using a constant voltage charging method. Charging is continued until the charge current is reduced to the specified end of charge conditions (i.e. 0.05 times the charge current).	Prepared as required.	P
7	Conditioning of Samples		P
7.1	Discharge		N/A
7.1.1	Primary batteries are to be completely discharged by connecting their terminals through resistors that provide the desired level of discharge within 60 days. Batteries are to be discharged at room temperature. Cells with a liquid cathode such as thionyl chloride or sulfur dioxide, shall also be conditioned by one-half discharge	The samples are secondary cells.	N/A

UL 1642:2020			
Clause	Requirement + Test	Result - Remark	Verdict
7.1.2	For solid electrolyte and other types of primary lithium batteries that cannot be discharged within 60 days because of the small currents they inherently produce, longer discharge times plus discharge at higher temperatures may be used to obtain the desired level of discharge. The manufacturer's recommended discharge procedures are to be followed so as to obtain the required discharge level in the minimum time.	The samples are secondary cells.	N/A
7.2	Charge-discharge cycling		P
7.2.1	Secondary cells are to be conditioned at 25°C (77°F). Cells are continuously cycled as per the manufacturer's specifications. The specification shall be such that the full rated capacity of the cell is utilized and the number of cycles accumulated shall be at least equal to 25% of the advertised cycle life of the cell or cycled continuously for 90 days, whichever is shorter. Cycling is to be done either individually or in groups. Cells are to be recharged prior to testing as indicated in Table 6.2.	The samples are cycled at manufacturer's factory before they were sent for test.	P
8	Important test considerations		P
8.1	Some lithium batteries are capable of exploding when the tests described in Sections 10 – 20 are conducted. It is important that personnel be protected from the flying fragments, explosive force, sudden release of heat, and noise that results from such explosions. The test area is to be well ventilated to protect personnel from possible harmful fumes or gases.	Prepared the tests as required.	P
8.2	As an additional precaution, the temperatures on the surface of the battery casings shall be monitored during the tests described in Sections 10, 11, 12, 13, and 14. All personnel involved in the testing of lithium batteries are to be instructed never to approach a lithium battery while the surface temperature exceeds 90°C (194°F) and not to touch the lithium battery while the surface temperature exceeds 45°C (113°F).	Prepared the tests as required.	P
8.3	For protection, the Projectile Test, Section 20 is to be conducted in a room separate from the observer.	Prepared the tests as required.	P
9	Temperature Measurements		P
9.1	Temperatures are to be measured by thermocouples consisting of wires not larger than 24 AWG (0.21 mm ²) and not smaller than 30 AWG (0.05 mm ²) and a potentiometer-type instrument.	Prepared the tests as required.	P
9.2	The temperature measurements on the batteries are to be made with the measuring junction of the thermocouple held tightly against the metal casing of the battery.	Prepared the tests as required. Casing temperature was recorded on the center of the cell surface	P
TESTS FOR TECHNICIAN-REPLACEABLE AND USER-REPLACEABLE BATTERIES			
ELECTRICAL TESTS			
10	Short-Circuit Test		P

UL 1642:2020			
Clause	Requirement + Test	Result - Remark	Verdict
10.1	Each test sample battery, in turn, is to be short-circuited by connecting the positive and negative terminals of the battery with a circuit load having a resistance load of $80 \pm 20 \text{ m}\Omega$. The temperature of the battery case is to be recorded during the test. The battery is to discharge until a fire or explosion is obtained, or until it has reached a completely discharged state of less than 0.2 V and the battery case temperature has returned to $\pm 10^\circ\text{C}$ ($\pm 18^\circ\text{F}$) of ambient temperature. The voltage at the end of the test may not reach 0.2 V due to operation of protective devices in the circuit. The return to near ambient of the battery (cell) casing in an indication of ultimate results.	Tested as required. See table 10	P
10.2	Tests are to be conducted at $20 \pm 5^\circ\text{C}$ ($68 \pm 9^\circ\text{F}$) and at $55 \pm 5^\circ\text{C}$ ($131 \pm 9^\circ\text{F}$). The batteries are to reach equilibrium at $20 \pm 5^\circ\text{C}$ or $55 \pm 5^\circ\text{C}$, as applicable, before the terminals are connected.	Tested as required.	P
10.3	A battery is to be tested individually unless the manufacturer indicates that it is intended for use in series or parallel. For series or parallel use, additional tests on five sets of batteries are to be conducted using the maximum number of batteries to be covered for each configuration.	Tested as required.	P
10.4	When an overcurrent protective device activates during the test, the test shall be repeated with the battery supply connected to the maximum load that does not cause the protective device to open. Protective devices that are relied upon to meet the compliance criteria for the short circuit test shall comply with 2.3.1.	The samples are to be tested without any assistance of overcurrent devices.	N/A
10.5	The samples shall not explode or catch fire.	The test results meet the requirements.	P
11	Abnormal Charging Test		P
11.1	Primary cells or batteries shall comply with 11.2 – 11.7.	Secondary cell	N/A
11.2	Cells or batteries conditioned in accordance with Tables 6.1, as applicable, are to be used for this test. The batteries are to be tested in an ambient temperature of $20 \pm 5^\circ\text{C}$ ($68 \pm 9^\circ\text{F}$).		N/A

UL 1642:2020			
Clause	Requirement + Test	Result - Remark	Verdict
11.3	Each test sample battery is to be subjected to a charging current of three times the current I_c, specified by the manufacturer by connecting it in opposition to a dc-power supply. The specified charging current is to be obtained by connecting a resistor of the specified size and rating in series with the battery. The test charging time is to be calculated using the formula: $t_c = \frac{2.5C}{3(I_c)}, \text{ in which}$ t_c is the charging time in hour C is the capacity of the cell/battery in ampere-hours, and I_c is the maximum charging current, in amperes, specified by the manufacturer. The minimum charging time is to be 7 hours.		N/A
11.4	When a non-resettable overcurrent or protective device operates during the test, the test is to be repeated at a charge current below the level that the protective device operates. When a resettable protective device operates during the test, the protector is allowed to reset to a total of 10 cycles; or until the appropriate charging time has been completed, but not less than 7 hours. Protective devices that are relied upon to meet the compliance criteria for the abnormal charging test shall comply with 2.3.1.		N/A
11.5	The samples shall not explode or catch fire.		N/A
11.6	Secondary cells or batteries shall comply with 11.7 – 11.10.	See table 11, tested as required	P
11.7	Cells or batteries conditioned in accordance with Tables 6.2, as applicable, are to be used for this test. The batteries are to be tested in an ambient temperature of $20 \pm 5^\circ\text{C}$ ($68 \pm 9^\circ\text{F}$).	Tested as required.	P
11.8	Each test sample battery is to be discharged at a constant current of 0.2 C/1 h, to a manufacturer specified discharge endpoint voltage. The cell or battery is then to be charged with a constant maximum specified output voltage and a current limit of three times the maximum charging current I_c , specified by the manufacturer. Charging duration is to be 7 hours or the time required to reach the manufacturer's specified end-of-charge condition, whichever is greater.	Tested as required.	P

UL 1642:2020			
Clause	Requirement + Test	Result - Remark	Verdict
11.9	When a non-resettable overcurrent or protective device operates during the test, the test shall be repeated at an overcharging current below the level that the protection device operates. When a resettable protective device operates during the test, the protector is to be allowed to reset to a total of 10 cycles; or until the appropriate charging time has been completed, but not less than 7 hours. Protective devices that are relied upon to meet the compliance criteria for the abnormal charging test shall comply with 2.3.1.	The samples are to be tested without any assistance of over-current or thermal protective devices.	N/A
11.10	The samples shall not explode or catch fire.	No explosion or catch fire during and after the test	P
12	Forced-Discharged Test		N/A
12.1	This test is intended for cells that are to be used in series-connected, multicell applications, such as battery packs.	One single cell	N/A
12.2	A fully discharged cell is to be force-discharged by connecting it in series with fully charged cells of the same kind. The number of fully charged cells to be connected in series with the discharged cell is to equal the maximum number less one of the cells to be covered for series use. Five cells are to be completely discharged, at room temperature.		N/A
12.3	Once the fully discharged cell is connected in series with the specified number of fully charged cells the resultant battery pack is to be short circuited.		N/A
12.4	The positive and negative terminals of the sample are to be connected with a copper wire with a resistance load of $80 \pm 20 \text{ m}\Omega$. The sample is to discharge until a fire or explosion is obtained, or until it has reached a completely discharged state of less than 0.2V and the battery case temperature has returned to $\pm 10^\circ\text{C}$ (18°F) of ambient temperature. The voltage at the end of the test may not reach 0.2V due to operation of protective devices in the circuit. The return to near ambient of the cell casing is an indication of ultimate results.		N/A
12.5	When an overcurrent or protective operates during the test, the test shall be repeated with the battery supply connected to the maximum load that does not cause the protective device to open. Protective devices that are relied upon to meet the compliance criteria for the forced discharge test shall comply with 2.3.1.		N/A
12.6	The samples shall not explode or catch fire.		N/A
MECHANICAL TESTS			
13	Crush Test		P

UL 1642:2020			
Clause	Requirement + Test	Result - Remark	Verdict
13.1	A battery is to be crushed between two flat surfaces. The force for the crushing is to be applied by a hydraulic ram or similar force mechanism. The flat surfaces are to be brought in contact with the cells and the crushing is to be continued until an applied force of 13 ± 1 kN (3000 ± 224 lbs) is reached. Once the maximum force has been obtained it is to be released.	Tested as required. See table 13	P
13.2	A cylindrical, pouch or prismatic cell is to be crushed with its longitudinal axis parallel to the flat surfaces of the crushing apparatus. A prismatic cell is also to be rotated 90° around its longitudinal axis so that both the wide and narrow sides will be subjected to the crushing force. Each sample is to be subjected to a crushing force in only one direction. Separate samples are to be used for each test.	Tested as required. The samples are cylindrical lithium-ion cells.	P
	Exception: For Lithium ion systems, a cylindrical, pouch or prismatic cell is to be crushed with its longitudinal axis parallel to the flat surface of the crushing apparatus. Each sample is to be subjected to a crushing force in only one direction. Test only the wide side of pouch and prismatic cells.	Li-ion cell.	P
13.3	A coin or button battery is to be crushed with the flat surface of the battery parallel with the flat surfaces of the crushing apparatus.	Not a coin or button battery	N/A
13.4	The samples shall not explode or catch fire.	No explosion or catch fire during and after the test	P
14	Impact Test		P
14.1	A test sample battery is to be placed on a flat surface. A 15.8 ± 0.1 -mm ($5/8 \pm 0.004$ -in) diameter bar is to be placed across the center of the sample. A 9.1 ± 0.46 -kg (20 ± 1 -lb) weight is to be dropped from a height of 610 ± 25 mm (24 ± 1 in) onto the sample. See Figure 14.1.	Prepared the test as required. See table 14	P
14.2	A cylindrical, pouch or prismatic cell is to be impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the 15.8-mm ($5/8$ -in) diameter curved surface lying across the center of the test sample. A prismatic cell is also to be rotated 90° around its longitudinal axis so that both the wide and narrow sides are subjected to the impact. Each sample is to be subjected to only a single impact. Separate samples are to be used for each test.	Tested as required.	P
	Exception: For Lithium ion systems, a cylindrical, pouch or prismatic cell is to be impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the 15.8-mm ($5/8$ -in) diameter curved surface lying across the center of the test sample. Each sample is to be subjected to only a single impact. Test only the wide side of pouch and prismatic cells.	The samples are lithium-ion cells.	P

UL 1642:2020			
Clause	Requirement + Test	Result - Remark	Verdict
14.3	A coin or button battery is to be impacted with the flat surface of the test sample parallel to the flat surface and the 15.8-mm (5/8-in) diameter curved surface lying across its center.	Not a coin or button battery	N/A
14.4	The samples shall not explode or catch fire.	No explosion or catch fire during and after the test	P
14A	Round Bar Crush Test		N/A
14A.1	With reference to Exception No. 2 in 14.2, pouch cells not evaluated with the Impact Test in Section 14 and with a capacity greater than 300 mAh shall be evaluated with this test.		N/A
14A.2	The sample shall be fully charged with the method recommended by the manufacturer.		N/A
14A.3	The sample shall be positioned on a flat surface with a 25 ± 1 mm (1 ± 0.039 in) diameter steel round bar placed on top of the sample. The edge of the bar is to be aligned with the top edge of the cell body, with the longitudinal axis of the bar perpendicular to the tab of the cell. The bar shall extend beyond the width of the test sample on each side by at least 5 mm (0.197 in) as shown in Figure 14A.1. A preload pressure of $0.4 - 0.6$ N/cm² ($0.58 - 0.87$ psi) shall be applied before the sample thickness is measured in 14A.5 and the crush force in 14A.6 is applied. See 14A.4. NOTE: A sample may be taped, glued or clamped to the flat surface, avoiding obstructing the round bar placement and crush plate motion, to eliminate any unevenness between the sample and the flat test surface.		N/A
14A.4	For cells with the positive tab and negative tab on opposite sides, the bar placement in 14A.3 and the crush force application in 14A.6 are applied on each side of the cell near the tabs, using a different set of samples for each side.		N/A
14A.5	After the bar placement per 14A.3 or 14A.4 and the preload pressure is applied per 14A.3, the thickness of the sample shall be measured allowing a tolerance of ± 0.1 mm (± 0.039 in), using the Measuring Method of Cell Thickness in the Annex for Dimensions of the Cell with a Laminate Film Case in the Standard for Secondary Cells and Batteries Containing Alkaline or Other Non-Acid Electrolytes – Secondary Lithium Cells and Batteries for Portable Applications – Part 3: Prismatic and Cylindrical Lithium Secondary Cells, and Batteries Made from Them, IEC 61960-3.		N/A

UL 1642:2020			
Clause	Requirement + Test	Result - Remark	Verdict
14A.6	A crush force shall be applied onto the round bar, with a crushing direction of $90 \pm 1^\circ$ between the crushing direction and round bar and the crushing direction and test platform. The displacement in the vertical direction shall be measured. The moving speed of the crush plate is to be no greater than 0.1 mm/s (0.004 in/s). The displacement of the crush plate shall be stopped and held for 30 s once the cell deformation reaches $13 \pm 1\%$ of the cell thickness (starting from the preload thickness measured in 14A.5) or the crush force reaches the force value in Table 14A.1, whichever comes first. See Figure 14A.1 and Figure 14A.2.		N/A
14A.7	The samples shall not explode or catch fire.		N/A
15	Shock Test		P
15.1	The cell is to be secured to the testing machine by means of a rigid mount which supports all mounting surfaces of the cell. Each cell shall be subjected to a total of three shocks of equal magnitude. The shocks are to be applied in each of three mutually perpendicular directions unless it has only two axes of symmetry in which case only two directions shall be tested. Each shock is to be applied in a direction normal to the face of the cell. For each shock the cell is to be accelerated in such a manner that during the initial 3 ms the minimum average acceleration is 75 g (where g is the local acceleration due to gravity). The peak acceleration shall be between 125 and 175 g. Cells shall be tested at a temperature of $20 \pm 5^\circ\text{C}$ ($68 \pm 9^\circ\text{F}$).	Prepared the test as required. See table 15	P
15.2	The samples shall not explode or catch fire. In addition, the sample shall not vent or leak as described in 5.1.1.	No explosion or catch fire, the sample not vent or leak	P
16	Vibration Test		P
16.1	A battery is to be subjected to simple harmonic motion with an amplitude of 0.8 mm (0.03 inch) [1.6 mm (0.06 inch) total maximum excursion].	Prepared the test as required. See table 16.	P
16.2	The frequency is to be varied at the rate of 1 Hz/min between 10 and 55 Hz, and return in not less than 90 nor more than 100 min. The battery is to be tested in three mutually perpendicular directions. For a battery that has only two axes of symmetry, the battery is to be tested perpendicular to each axis.	Tested as required.	P
16.3	The samples shall not explode or catch fire. In addition the sample shall not vent or leak as described in 5.1.1.	The test results meet the requirements.	P
ENVIRONMENTAL TESTS			
17	Heating Test		P

UL 1642:2020			
Clause	Requirement + Test	Result - Remark	Verdict
17.1	A battery is to be heated in a gravity convection or circulating air oven with an initial temperature of $20 \pm 5^{\circ}\text{C}$ ($68 \pm 9^{\circ}\text{F}$). The temperature of the oven is to be raised at a rate of $5 \pm 2^{\circ}\text{C}$ ($9 \pm 3.6^{\circ}\text{F}$) per minute to a temperature of $130 \pm 2^{\circ}\text{C}$ ($266 \pm 3.6^{\circ}\text{F}$) and remain for 10 min. The sample shall return to room temperature ($20 \pm 5^{\circ}\text{C}$) and then be examined. For batteries specified for temperatures above 100°C (212°F), the conditioning temperature shall be increased from $130 \pm 2^{\circ}\text{C}$ ($266 \pm 3.6^{\circ}\text{F}$), to $30 \pm 2^{\circ}\text{C}$ ($86 \pm 3.6^{\circ}\text{F}$) above the manufacturers maximum specified temperature. For a battery of lithium metal chemistry, the conditioning temperature shall be increased to a maximum of $170 \pm 2^{\circ}\text{C}$ ($338 \pm 3.6^{\circ}\text{F}$).	Tested as required. Oven temperature: 130°C .	P
17.2	The samples shall not explode or catch fire.	The test results meet the requirements.	P
18	Temperature Cycling Test		P
18.1	The batteries are to be placed in a test chamber and subjected to the following cycles: a) Raising the chamber-temperature to $70 \pm 3^{\circ}\text{C}$ ($158 \pm 5^{\circ}\text{F}$) within 30 minutes and maintaining this temperature for 4 hours. b) Reducing the chamber temperature to $20 \pm 3^{\circ}\text{C}$ ($68 \pm 5^{\circ}\text{F}$) within 30 minutes and maintaining this temperature for 2 hours. c) Reducing the chamber temperature to minus $40 \pm 3^{\circ}\text{C}$ (minus $40 \pm 5^{\circ}\text{F}$) within 30 minutes and maintaining this temperature for 4 hours. d) Raising the chamber temperature to $20 \pm 3^{\circ}\text{C}$ ($68 \pm 5^{\circ}\text{F}$) within 30 minutes. e) Repeating the sequence for a further 9 cycles. f) After the 10th cycle, storing the batteries for a minimum of 24 hours, at a temperature of $20 \pm 5^{\circ}\text{C}$ ($68 \pm 9^{\circ}\text{F}$) prior to examination.	Tested as required. See table 18	P
18.2	The samples shall not explode or catch fire. In addition, the samples shall not vent or leak as described in 5.1.1.	The test results meet the requirements.	P
19	Low Pressure (Altitude Simulation) Test		P
19.1	Sample batteries are to be stored for 6 hours at an absolute pressure of 11.6 kPa (1.68 psi) and a temperature of $20 \pm 3^{\circ}\text{C}$ ($68 \pm 5^{\circ}\text{F}$).	Tested as required. See table 19	P
19.2	The samples shall not explode or catch fire as a result of the Low Pressure (Altitude Simulation) Test. In addition, the samples shall not vent or leak as described in 5.1.1.	The test results meet the requirements.	P
FIRE EXPOSURE TEST			
20	Projectile Test		P
20.1	When subjected to the test described in 20.2 - 20.5 no part of an exploding cell or battery shall penetrate the wire screen such that some or all of the cell or battery protrudes through the screen.	The test results meet the requirements.	P

UL 1642:2020			
Clause	Requirement + Test	Result - Remark	Verdict
20.2	Each test sample cell or battery is to be placed on a screen that covers a 102-mm (4-inch) diameter hole in the center of a platform table. The screen is to be constructed of steel wire mesh having 20 openings per 25.4 mm (1 in) and a wire diameter of 0.43 mm (0.017 in).	Prepared the test as required.	P
20.3	The screen is to be mounted 38 mm (1-1/2 in) above a Meker type burner. The fuel and air flow rates are to be set to provide a bright blue flame that causes the supporting screen to glow a bright red.	Prepared the test as required.	P
20.4	An eight-sided covered wire cage, 610-mm (2-ft) across and 305-mm (1-ft) high, made from metal screening is to be placed over the test sample. See Figure 20.1. The metal screening is to be constructed from 0.25-mm (0.010-in) diameter aluminum wire with 16 -18 wires per 25.4 mm (1 inch) in each direction.	Tested as required.	P
20.5	The sample is to be heated and shall remain on the screen until it explodes or the cell or battery has ignited and burned out. It is not required to secure the sample in place unless it is at risk of falling off the screen before the test is completed. When required, the sample shall be secured to the screen with a single wire tied around the sample.	Tested as required.	P
MARKING			
21	General		P
21.1	A battery shall be legibly and permanently marked with: The manufacturer's name, trade name, or trademark or other descriptive marking by which the organization responsible for the product may be identified; A distinctive ("catalog" or "model") number or the equivalent; The date or other dating period of manufacture not exceeding any three consecutive months.	See marking plate on page 4.	P
21.2	If a manufacturer produces a battery at more than one factory, each battery package shall have a distinctive marking to identify it as the product of a particular factory.	One factory only.	N/A
22	Primary Batteries		N/A
22.1	A primary battery shall be marked with the word "WARNING" and the following or an equivalent statement: "Risk of fire and burns. Do not recharge, open, crush, heat above (the manufacturer's specified temperature rating), or incinerate." If space does not permit marking on the battery, the marking may be on the smallest unit package.	Secondary cell	N/A

UL 1642:2020			
Clause	Requirement + Test	Result - Remark	Verdict
22.2	The packaging for a user-replaceable battery shall be marked with the word "CAUTION" and the following or equivalent statements: "Risk of fire and burns. Do not recharge, disassemble, heat above (the manufacturer's specified temperature rating), or incinerate. Keep battery out of reach of children and in original package until ready to use. Dispose of used batteries promptly."		N/A
22.3	For user replaceable lithium primary coin cells (3.0 V) the packaging shall also include the following or equivalent: "WARNING – Never put batteries in mouth. Swallowing may lead to serious injury or death. If ingested, immediately seek medical attention and have the doctor phone the National Capital Poison Control Center." This marking may be combined with the marking of 22.2, if the signal word "WARNING" is used instead of "CAUTION."		N/A

10	TABLE: Short-Circuit Test				P
Fully Charged Samples					
Sample No.	HLDY2024022 1NRTL01001	HLDY2024022 1NRTL01002	HLDY2024022 1NRTL01003	HLDY2024022 1NRTL01004	HLDY2024022 1NRTL01005
Ambient temperature: (at 20±5°C, °C)	23.0	23.0	23.0	23.0	23.0
Max. casing temp Tmax (°C)	122.6	118.7	117.9	119.3	110.4
110Sample No.	HLDY2024022 1NRTL01006	HLDY2024022 1NRTL01007	HLDY2024022 1NRTL01008	HLDY2024022 1NRTL01009	HLDY2024022 1NRTL01010
Ambient temperature: (at 55 ±5°C, °C)	55.2	55.2	55.2	55.2	55.2
Max. casing temp Tmax (°C)	119.0	117.1	116.7	122.0	120.5
Cycled Samples					
Sample No.	HLDY2024022 1NRTL01061	HLDY2024022 1NRTL01062	HLDY2024022 1NRTL01063	HLDY2024022 1NRTL01064	HLDY2024022 1NRTL01065
Ambient temperature: (at 20±5°C, °C)	23.8	23.8	23.8	23.8	23.8
Max. casing temp Tmax (°C)	117.4	123.1	116.1	114.9	115.0
Sample No.	HLDY2024022 1NRTL01066	HLDY2024022 1NRTL01067	HLDY2024022 1NRTL01068	HLDY2024022 1NRTL01069	HLDY2024022 1NRTL01070
Ambient temperature: (at 55 ±5°C, °C)	55.8	55.8	55.8	55.8	55.8
Max. casing temp Tmax (°C)	117.2	118.8	119.9	117.9	121.0
Supplementary information:					
Tmax was recorded on the centre of the cell surface.					
No explode or catch fire.					

11	TABLE: Abnormal Charging Test				P
Id		<u>0.4 A</u>	Ue		<u>3.0 V</u>
Ic		<u>1.0 A</u>	Uc		<u>4.2 V</u>
Fully Charged Samples					
Sample No.	HLDY20240221 NRTL01011	HLDY2024022 1NRTL01012	HLDY2024022 1NRTL01013	HLDY2024022 1NRTL01014	HLDY2024022 1NRTL01015
Ambient temperature: (°C)	19.7	19.7	19.7	19.7	19.7
Max. casing temp Tmax (°C)	27.5	24.7	26.5	25.1	27.2
Cycled Samples					
Sample No.	HLDY2024022 1NRTL01071	HLDY2024022 1NRTL01072	HLDY2024022 1NRTL01073	HLDY2024022 1NRTL01074	HLDY2024022 1NRTL01075
Ambient temperature: (°C)	19.6	19.6	19.6	19.6	19.6

Max. casing temp T _{max} (°C)	26.9	27.1	25.7	25.5	27.0
Supplementary information: Test current is 3.0A. No explode or catch fire.					

13	TABLE: Crush Test					P
Ambient temperature: 21.5°C						
Fully Charged Samples						
Sample No.	HLDY2024022 1NRTL01016	HLDY2024022 1NRTL01017	HLDY2024022 1NRTL01018	HLDY2024022 1NRTL01019	HLDY2024022 1NRTL01020	
Fire or explosion?	No	No	No	No	No	
Crush direction	Longitudinal axis parallel to the flat surface	Longitudinal axis parallel to the flat surface	Longitudinal axis parallel to the flat surface	Longitudinal axis parallel to the flat surface	Longitudinal axis parallel to the flat surface	
Cycled Samples						
Sample No.	HLDY2024022 1NRTL01076	HLDY2024022 1NRTL01077	HLDY2024022 1NRTL01078	HLDY2024022 1NRTL01079	HLDY2024022 1NRTL01080	
Fire or explosion?	No	No	No	No	No	
Crush direction	Longitudinal axis parallel to the flat surface	Longitudinal axis parallel to the flat surface	Longitudinal axis parallel to the flat surface	Longitudinal axis parallel to the flat surface	Longitudinal axis parallel to the flat surface	
Supplementary information: no explosion or catch fire.						

14	TABLE: Impact Test					P
Ambient temperature: 21.6°C						
Fully Charged Samples						
Sample No.	HLDY2024022 1NRTL01021	HLDY2024022 1NRTL01022	HLDY2024022 1NRTL01023	HLDY2024022 1NRTL01024	HLDY2024022 1NRTL01025	
Fire or explosion?	No	No	No	No	No	
Impact direction	Longitudinal axis parallel to the flat surface	Longitudinal axis parallel to the flat surface	Longitudinal axis parallel to the flat surface	Longitudinal axis parallel to the flat surface	Longitudinal axis parallel to the flat surface	
Cycled Samples						
Sample No.	HLDY2024022 1NRTL01081	HLDY2024022 1NRTL01082	HLDY2024022 1NRTL01083	HLDY2024022 1NRTL01084	HLDY2024022 1NRTL01085	
Fire or explosion?	No	No	No	No	No	
Impact direction	Longitudinal axis parallel to the flat surface	Longitudinal axis parallel to the flat surface	Longitudinal axis parallel to the flat surface	Longitudinal axis parallel to the flat surface	Longitudinal axis parallel to the flat surface	
Supplementary information:						

14A	TABLE: Round Bar Crush Test					N/A
Ambient temperature: °C						
Fully Charged Samples						
Sample No.						
Fire or explosion?						

Cell thickness (mm)					
Cycled Samples					
Sample No.					
Fire or explosion					
Cell thickness (mm)					
Supplementary information: no explosion or catch fire.					

15	TABLE: Shock Test				P
Ambient temperature: 22.1°C					
Fully Charged Samples					
Sample No.	HLDY2024022 1NRTL01026	HLDY2024022 1NRTL01027	HLDY2024022 1NRTL01028	HLDY2024022 1NRTL01029	HLDY2024022 1NRTL01030
Mass before test (g)	43.192	43.175	43.129	43.142	43.133
Mass after test (g)	43.192	43.175	43.129	43.142	43.133
Mass loss ratio (%)	0.000	0.000	0.000	0.000	0.000
Cycled Samples					
Sample No.	HLDY2024022 1NRTL01086	HLDY2024022 1NRTL01087	HLDY2024022 1NRTL01088	HLDY2024022 1NRTL01089	HLDY2024022 1NRTL01090
Mass before test (g)	43.158	43.166	43.173	43.119	43.154
Mass after test (g)	43.158	43.166	43.173	43.119	43.154
Mass loss ratio (%)	0.000	0.000	0.000	0.000	0.000
Supplementary information: no explosion or catch fire, in addition the sample did not vent or leak. Max loss less than 0.1%.					

16	TABLE: Vibration Test					P
Ambient temperature: 22.2°C						
Fully Charged Samples						
Sample No.	HLDY2024022 1NRTL01031	HLDY2024022 1NRTL01032	HLDY2024022 1NRTL01033	HLDY2024022 1NRTL01034	HLDY2024022 1NRTL01035	
Mass before test (g)	43.125	43.148	43.136	43.164	43.147	
Mass after test (g)	43.124	43.146	43.135	43.163	43.146	
Mass loss ratio (%)	0.002	0.005	0.002	0.002	0.002	
Cycled Samples						
Sample No.	HLDY2024022 1NRTL01091	HLDY2024022 1NRTL01092	HLDY2024022 1NRTL01093	HLDY2024022 1NRTL01094	HLDY2024022 1NRTL01095	
Mass before test (g)	43.177	43.165	43.127	43.156	43.134	
Mass after test (g)	43.176	43.164	43.125	43.155	43.133	
Mass loss ratio (%)	0.002	0.002	0.005	0.002	0.002	
Supplementary information: no explosion or catch fire, in addition the sample did not vent or leak. Max loss less than 0.1%.						

18	TABLE: Temperature Cycling Test				P
Ambient temperature: 21.2°C					
Fully Charged Samples					
Sample No.	HLDY2024022 1NRTL01046	HLDY2024022 1NRTL01047	HLDY2024022 1NRTL01048	HLDY2024022 1NRTL01049	HLDY2024022 1NRTL01050
Mass before test (g)	43.168	43.145	43.132	43.148	43.157
Mass after test (g)	43.161	43.138	43.125	43.142	43.151
Mass loss ratio (%)	0.016	0.016	0.016	0.014	0.014
Cycled Samples					
Sample No.	HLDY2024022 1NRTL01106	HLDY2024022 1NRTL01107	HLDY2024022 1NRTL01108	HLDY2024022 1NRTL01109	HLDY2024022 1NRTL01110
Mass before test (g)	43.155	43.162	43.137	43.154	43.129
Mass after test (g)	43.148	43.155	43.131	43.147	43.122
Mass loss ratio (%)	0.016	0.016	0.014	0.016	0.016
Supplementary information: no explosion or catch fire, in addition the sample did not vent or leak. Max loss less than 0.1%.					

19	TABLE: Low Pressure (Altitude Simulation) Test					P
Ambient temperature: 21.7°C						
Fully Charged Samples						
Sample No.	HLDY2024022 1NRTL01051	HLDY2024022 1NRTL01052	HLDY2024022 1NRTL01053	HLDY2024022 1NRTL01054	HLDY2024022 1NRTL01055	
Mass before test (g)	43.169	43.134	43.128	43.168	43.133	
Mass after test (g)	43.169	43.134	43.128	43.168	43.133	
Mass loss ratio (%)	0.000	0.000	0.000	0.000	0.000	
Cycled Samples						
Sample No.	HLDY2024022 1NRTL01111	HLDY2024022 1NRTL01112	HLDY2024022 1NRTL01113	HLDY2024022 1NRTL01114	HLDY2024022 1NRTL01115	
Mass before test (g)	43.148	43.155	43.139	43.132	43.152	
Mass after test (g)	43.148	43.155	43.139	43.132	43.152	
Mass loss ratio (%)	0.000	0.000	0.000	0.000	0.000	
Supplementary information: no explosion or catch fire, in addition the sample did not vent or leak. Max loss less than 0.1%.						

Critical Components					
Material: e.g. external enclosure, PCB, closed-end connector, sleeves, cord anchorage etc					
Components with winding: e.g. motor, transformer, magnetic coil etc.					
Other components: e.g. switch, thermostat, heater, plug, internal wire, capacitor, relay, varistor etc.					
Object/ Part No.	Manufacturer/ trademark	Type/ Model	Technical data	Standard	Mark(s) of conformity
Cell	Xinxiang Hongli Supply Source Technology Co.,Ltd.	IMR18650-2000mAh	3.7V, 2000mAh	UL 1642:2020 R10.22	Tested with appliance
-Electrolyte	Xinxiang Huarui lithium New Energy Co.,Ltd.	HR-HL10	LiPF ₆ +DEC+EC+EMC, Conductivity: 10.5mS/cm, H ₂ O<20ppm	--	--
-Separator	Anhui New Yongtuo New Materials Co., Ltd.	PE, 0.016×61mm	PE, Shutdown temperature: 130°C, 0.016×61mm	--	--
-Positive electrode	Xinxiang Hongli Supply Source Technology Co.,Ltd.	HL04	LiMn ₂ O ₄ , 85%	--	--
	Xinxiang Tianli Lithium Energy Co., Ltd.	TLF9002	LiNi _x Co _y Mn _{1-x-y} O ₂ , 15%	--	--
-Negative electrode	Jiangsu Beikensheng Innovation Energy Technology Co., Ltd	BK-GLC	Graphite, 50%	--	--
	Henan Liyuan Cobalt Industry Co., Ltd.	LY-1	Graphite, 50%	--	--
-Cell case	Xinxiang Shengda New Energy Technology Co., Ltd	18650	Low Carbon Steel, 0.22mm±0.02mm	--	--

--End of main report--

CN242S37 001

Attachment 1- Equipment list


Produkte
 Products

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	Eq. No.	Name	Manufacturer	Model No.	Date of Calibration	Date of next Calibraton
☒	E023	Stopwatches	ShenZhen HUIBO Industrial & Trading Co., Ltd	PC894	2024.03.14	2025.03.13
☒	E045	Thermal cycling chamber	MCM TECHNOLOGY (HONG KONG) LIMITED	MCM-80L	2023.10.08	2024.10.07
☒	E110	Electro-dynamic vibration test system	SUZHOU FNS VIBRATION SYSTEM CO., LTD	DC-1000-12/TB0505	2024.03.18	2025.03.17
☐	E113	Performance testing device of secondary battery	Shenzhen Neware Technology Limited	CT-4008-5V0.1A-164	2023.06.20	2024.06.19
☒	E125	Multimeter	Fluke lorporation	FLUKE17B	2023.06.20	2024.06.19
☒	E137	Multi channel temperature recorder	HANGZHOU MEACON AUTOMATON TECHNOLOGY CO.,	RX6008SXR	2024.03.19	2025.03.18
☒	E141	Performance testing device of secondary battery	Shenzhen Neware Technology Limited	CT-4008-20V20A-NA	2024.03.19	2025.03.18
☒	E148	Electronic balance	SHANHAI LIANG PING INSTRUCTION CO., LTD	JA5003	2024.03.15	2025.03.14
☒	E213	Multi channel temperature recorder	AGILENT TECHNOLOGIES	34970A	2024.03.19	2025.03.18
☒	E215	Precision LCR digital bridge	Changzhou Guofeng Electronic Technology Co., Ltd	LCR-8200	2023.12.21	2024.12.20
☒	E231	Low pressure chamber	SHENZHEN DMS INSTRUCTION CO., LTD	DMS-MN	2024.03.18	2025.03.17
☒	E233	Thermal cycling chamber	DONGGUAN KOWINTEST EQUIPMENT CO.,LTD	KW-KS-100F-5	2024.03.18	2025.03.17
☐	E234	Crusher test system	Shenzhen Demaisheng Measuring&Controlling Equipment	DMS-9981	2023.06.20	2024.06.19
☒	E293	Battery combustion projectile testing machine	SHENZHEN DAMS EQUIPMNET., LTD	DNS-RS	2024.03.19	2025.03.18
☐	E313	Multi channel temperature recorder	Shenzhen topie electronics co. LTD.	TP10000	2024.03.19	2025.03.18
☐	E314	Thickness gauge	Shenzhen Aotuomei Automation Technology Co., Ltd.	ATMPPG200-2000	2023.05.04	2024.05.03
☒	E315	Pneumatic shock systems	SUZHOU SUSHI TESTING INSTRUMENT CO.,LTD.	CL-20 KCL-2000	2024.01.06	2025.01.05
☒	E320	Performance testing device of secondary battery	Shenzhen Neware Technology Limited	CT-4008-10V10A-A	2023.12.21	2024.12.20
☒	E347	Hight temperature oven	Dongguan LESTEST Equipment Co.,Ltd	LS-GW-120	2023.12.21	2024.12.20
☒	E348	Hight temperature oven	Dongguan LESTEST Equipment Co.,Ltd	LS-GW-120	2023.12.21	2024.12.20
☒	E356	Crusher test system	Shenzhen Demaisheng Measuring & Controlling Equipment Co.,Ltd.	DMS-9981	2023.12.21	2024.12.20
☐	E372	Temperature and Humidity Data Logger	Miaoxin Industry	TH10R	2024.03.13	2025.03.12
☐	E406	Steel tape	MCM TECHNOLOGY (HONG KONG) LIMITED	(0-5)m	2024.03.15	2025.03.14
☐	E428	Thermal cycling chamber	Dongguan LESTEST Equipment Co.,Ltd	LS-KSH-700S-5	2023.12.22	2024.12.21
☒	E466	Impact test machine	Dongguan MENTEK Testing Equipment Co.,Ltd.	MBS-ZW1000	2024.03.15	2025.03.14

*) Initial calibration or verification only

Guangzhou MCM Certification & Testing Co., Ltd.

Room 101 to 116 & 216, Building 2 (Office Building and Workshop)No. 45 Zhong Er Section of Shiguang Road, Zhongcun Street, Panyu District, Guangzhou City, Guangdong Province, China

Product: Cylindrical Lithium-ion Rechargeable Cell

Type Designation: IMR18650-2000mAh

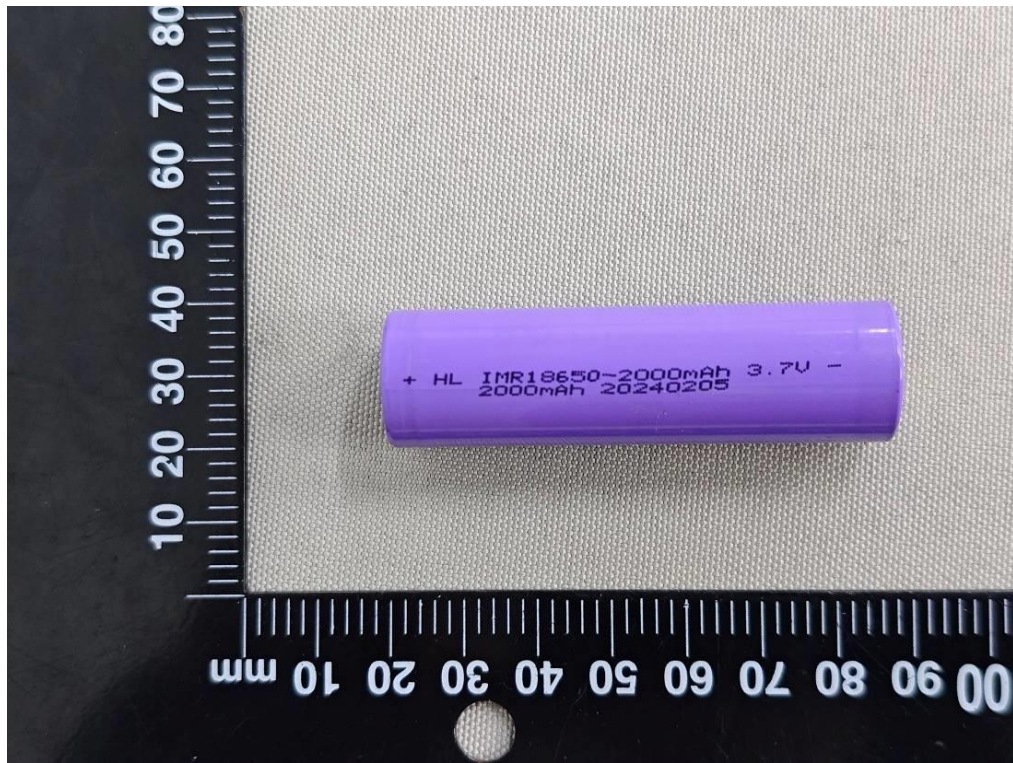


Figure 1 Front view of cell

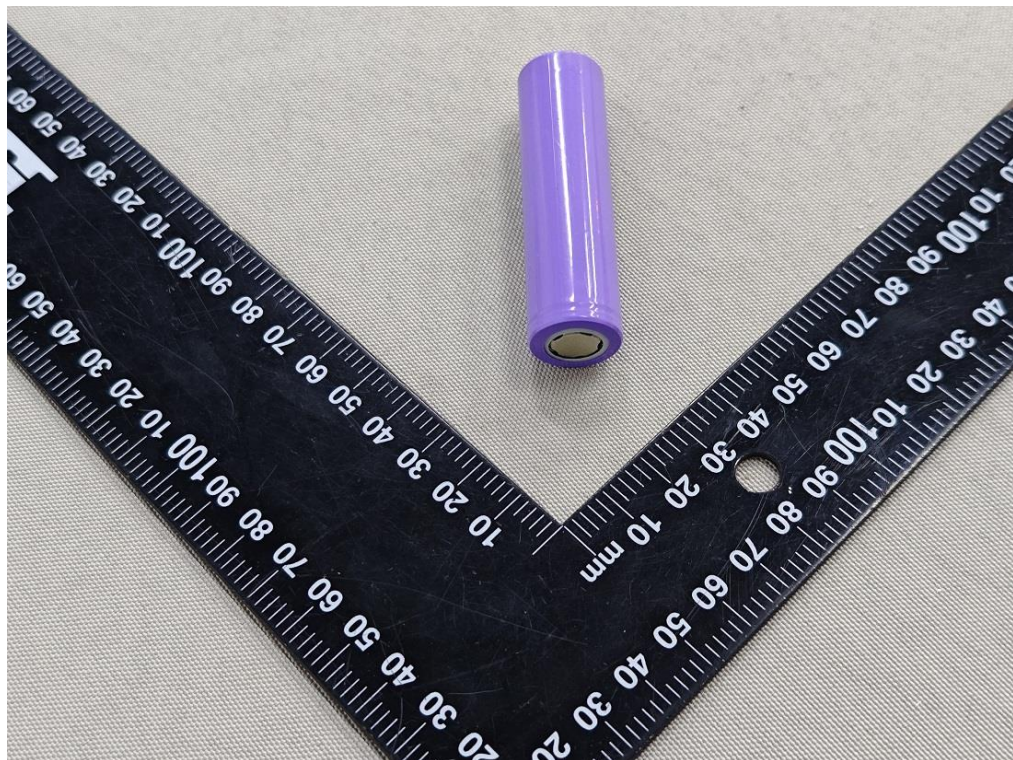


Figure 2 Side view of cell